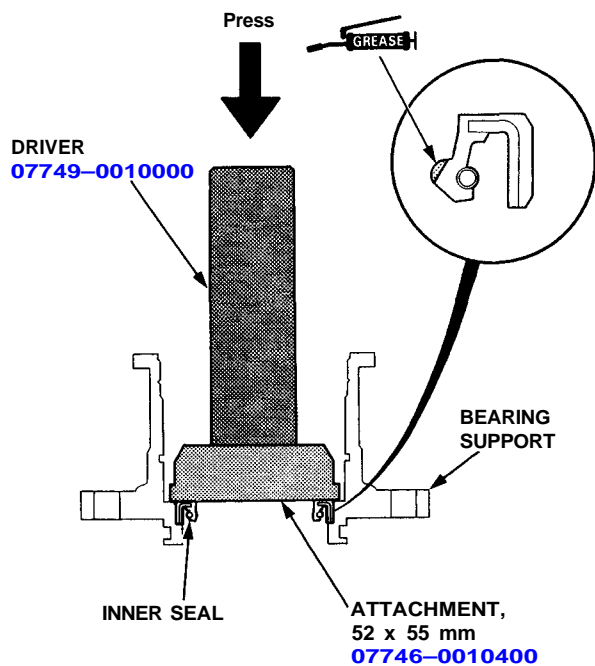


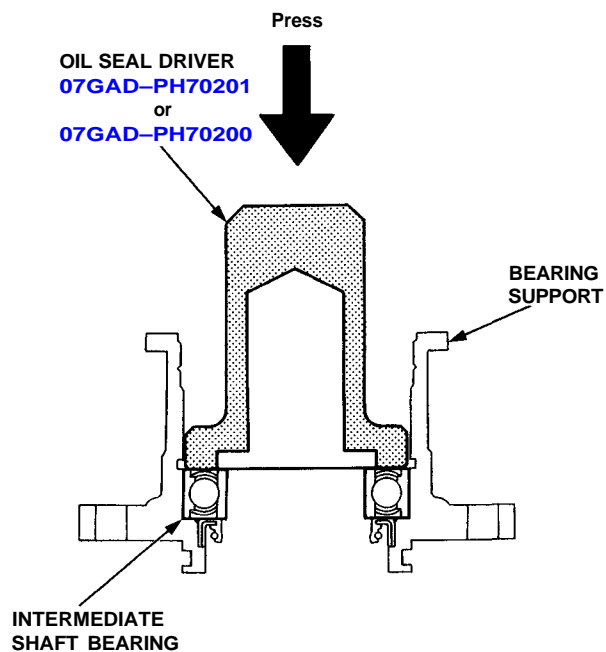
Intermediate Shaft

Reassembly

1. Press the intermediate shaft inner seal into the bearing support using the special tools and a press.

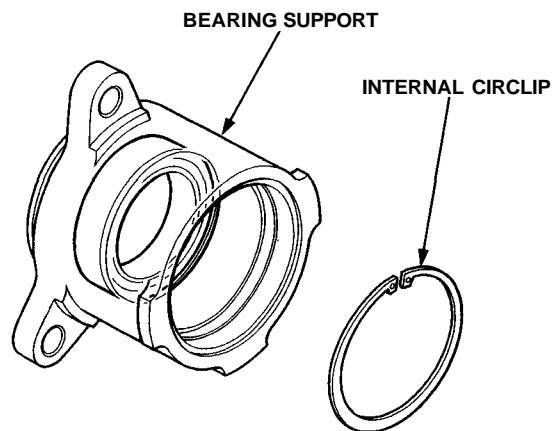


2. Press the intermediate shaft bearing into the bearing support using the special tool and a press.

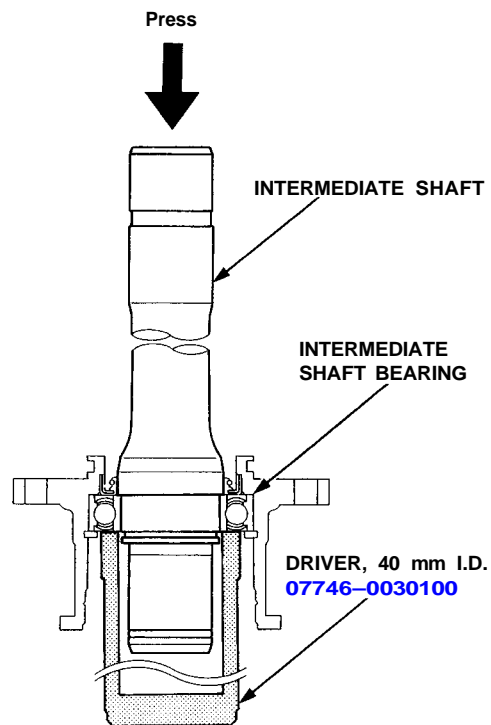


3. Seat the internal circlip in the groove of the bearing support.

CAUTION: Install the circlip with the tapered end facing out.



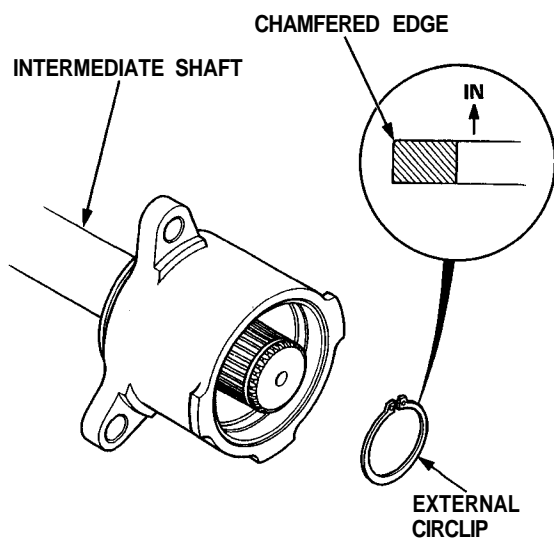
4. Press the intermediate shaft into the shaft bearing using the special tools and a press.





5. Seat the external circlip in the groove of the intermediate shaft.

CAUTION: Install the circlip with the chamfered edge facing in.



6. Press the outer seal into the bearing support using the special tools and a press.

NOTE: Drive in the outer seal until it is 7.0 mm (0.28 in) from the end of the bearing support.

